

Sedan Range

# **TECHNICAL BULLETIN**

## Hood Ornament – Installing on Replacement Hoods – Procedure

MODEL 1995-96 MY Sedan Range

VIN

720001-ON

**ISSUE**:

Replacement hoods for 1995 MY Sedan Range Vehicles are not predrilled for the installation of the "Leaping Jaguar" hood ornament.

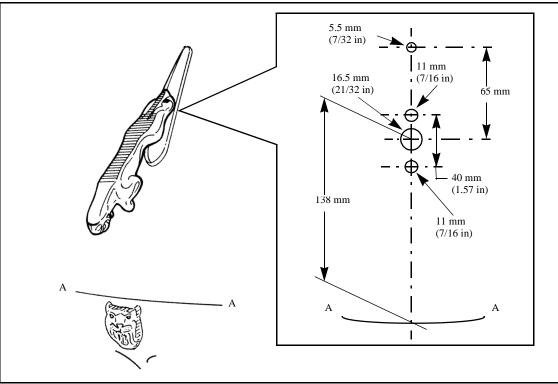
### ACTION:

If the hood panel of a 1995 MY Sedan Range vehicle is replaced, use the following procedure to install the "Leaping Jaguar" hood ornament.

#### HOOD ORNAMENT INSTALLATION PROCEDURE

- 1. Apply masking tape to the area where the hood ornament is to be installed.
- 2. Mark the centers of the four mounting holes using the dimensions in Illustration 1.
- 3. Drill pilot holes. Do not use excessive pressure while drilling to avoid distortion of the hood.

4. Enlarge the holes to the dimensions shown in the illustration.



#### **ILLUSTRATION 1**

- 5. Remove the masking tape and deburr the holes.
- 6. Apply etch primer to all exposed metal surfaces and paint the hood following Jaguar approved paint refinishing procedures.
- 7. Install the hood ornament last, after the hood has been fitted to the vehicle.

IMPORTANT: The two #2 posi-drive transit screws MUST be removed from the hood ornament before the vehicle is returned to service. Refer to Technical Bulletin 13-08.