



V8 XJ Series/XK8

DATE 6/98
Amended 05/01

303-27

SERVICE

TECHNICAL BULLETIN

PAS Pump Drive Pulley Bolts – Check Torque – Service Action S462

MODEL 1998 & 2001 MY XK
1998 & 2001 MY V8 XJ
018108-019932
VIN A11051-A12888
812256-817131
F20645-F24192

Remove and destroy Bulletin 303-27, dated 6/98.
Replace with this Bulletin.
Revisions are marked with a bar and in **bold text**.

Issue:

On some 1998 & 2001 MY vehicles within the above VIN ranges, the three bolts that retain the pulley of the power assisted steering (PAS) pump to the pump shaft may not have been fully tightened.

Action:

Check the torque of the pulley bolts at the next dealer visit or the earliest service opportunity.

NOTE: Always perform a DCS claim search first to determine whether this service action has been performed on this vehicle. The warranty selection under the vehicle inquiry will give a listing of all claims against the vehicle. If S462 appears in the fault code field, do not perform this service action.

PROCEDURE

1. Open the hood and cover the fender.
2. With a torque wrench set to 24 Nm (17.7 lb ft), and a suitable drive socket, check and, if necessary, tighten the three bolts that retain the power assisted steering pump pulley.
3. Remove the fender cover and close the hood.

Warranty Information:

Service Action S462

<u>VEHICLE</u>	<u>SUMMARY CODE</u>	<u>DESCRIPTION</u>	<u>TIME ALLOWANCE</u>
XK8 1998 & 2001 MY Model code 2830, 2840 VIN 018108-019932 VIN A11051-A12888 V8 XJ Series 1998 & 2001 MY Model code 2811, 2851, 2853, 2914 VIN 812256-817131 VIN F20645-F24192	WT	Check torque and, if necessary, torque 3 bolts on PAS pump pulley -without drive-in/out time	0.10 hrs.
XK8 1998 & 2001 MY Model code 2830, 2840 VIN 018108-019932 VIN A11051-A12888 V8 XJ Series 1998 & 2001 MY Model code 2811, 2851, 2853, 2914 VIN 812256-817131 VIN F20645-F24192	WW	Check torque and, if necessary, torque 3 bolts on PAS pump pulley -with drive-in/out time (only repair)	0.25 hrs.

NOTE: Always perform a DCS claim search first to determine whether this service action has been performed on this vehicle. The warranty selection under the vehicle inquiry will give a listing of all claims against the vehicle. If S462 appears in the fault code field, do not perform this service action.

CLAIM SUBMISSION PROCEDURE:

Warranty summary codes have been assigned to this service action in order to simplify claim submission. The dealership will be reimbursed the parts and labor time allowance as indicated.

DCS DEALERS

Submit claims using the appropriate summary code for the vehicle model and work performed. Follow standard campaign submission procedures.

NON-DCS DEALERS

Submit claims on the Recall Campaign Summary form W-25. Enter the appropriate summary code for the vehicle model and work performed in the Repair Code column. Do not use the W-1 warranty claim form.