

TECHNICAL BULLETIN

 <p>JAGUAR SERVICE</p>	<p>Cylinder Head Bolts – Reuse Twice – Conditions</p> <p>MODEL 1988-94 MY Sedan (3.6L & 4.0L) DATE 11/97 1993-96 MY XJS (4.0L)</p>	<p>12-62 Amended 2/98</p>
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Remove and destroy Bulletin 12-62, dated 11/97.
Replace with this Bulletin.
Revisions are marked with a bar and in **bold text**.

ISSUE:

It is now Jaguar Cars policy that the cylinder head bolts of AJ6 and AJ16 engines should be re-used **twice** in service, during repair operations involving removal of the cylinder head.

To be able to identify the number of times a bolt has been reinstalled, it is **mandatory** that bolts are marked as detailed below.

ACTION:

Before reusing a cylinder head bolt, clean the threads thoroughly.

After reinstalling and fully tightening a used cylinder head bolt (EXCEPT when a NEW bolt has been installed), mark the bolt head with **ONE** punch mark, **using an AUTOMATIC center-punch**.

A second removal and reinstallation is permissible. A bolt showing one punch mark may be reinstalled, **and marked with a second punch mark**.

When removing a bolt already marked with two punch marks, it **MUST** be discarded.

Any bolt showing obvious signs of damage must be replaced.

PARTS INFORMATION:

DESCRIPTION

Bolt, cylinder head - AJ6
Bolt, cylinder head - AJ16

PART NUMBER

EBC-1771
JZB 100053

QTY

A/R
A/R

WARRANTY POLICY:

Claims for bolt replacement will not be honored unless the bolts have already been re-used twice.

WARRANTY INFORMATION:

The above has no effect on Repair OperationTimes.