

**Rear Axle Shaft Damage –
Use X-TYPE Special Tools –
Removal Procedure**MODEL 2000 MY-ON
S-TYPE

VIN L00001-ON

Issue:

This Technical Bulletin has been issued due to cases of damage to the axle shaft joints during removal. Special tools 204-226 and 100-012-02, which were released for X-TYPE, must be used when disconnecting the axle shaft joint from the differential.

Action:

In case the rear axle shafts need to be removed from an S-TYPE vehicle, use Special tools 204-226 and 100-012-02 as described below to disconnect the axle shaft from the differential.

WORKSHOP PROCEDURE

1. Fit components 204-226 and 100-012-02 together to form tool (Illustration 1).

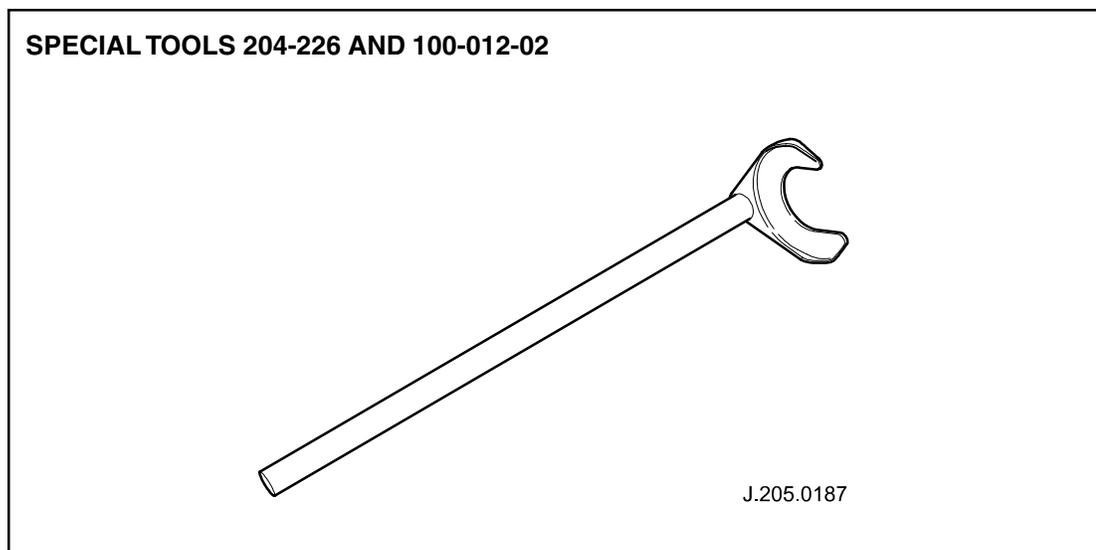


ILLUSTRATION 1

USING TOOL TO REMOVE AXLE SHAFT

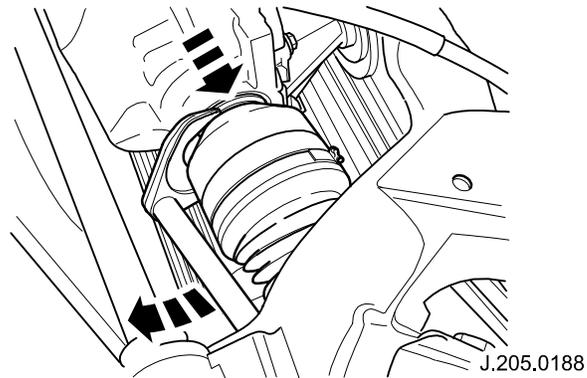


ILLUSTRATION 2

2. Insert the tool between the axle shaft and the differential housing.
3. Lever the tool to disconnect the axle shaft (Illustration 2).

Note: Only use the special tool supplied for removing the axle shaft, using any other method can damage the driveshaft.