



XJ range

DATE 01/05

XJ303-06

**SERVICE**

# TECHNICAL BULLETIN

## Cooling System – Draining, Filling and Bleeding – SRO Time Revision

MODEL 2004 MY-ON  
XJ range

VIN G00001-ON

### Issue:

This Technical Bulletin has been issued for information only, to inform dealers of a change in the SRO time allowance for the coolant drain, refill and bleeding procedure.

**Note:** The adjustment in the SRO allowance has not changed the workshop procedure.

The SRO time for 'cooling system draining, filling and bleeding' has been re-evaluated in line with engineering specifications.

The new SRO times will affect a large number of workshop procedures where coolant drain and refill is used which contain the SRO.

Five typical examples shown:

- \* Cylinder head gasket left hand renew - 12.29.02.
- \* Oil cooler renew - 12.60.68.
- \* Timing cover renew - 12.65.01.
- \* Evaporator unit renew - 82.25.20.
- \* Heater matrix renew - 82.25.10.

**Note:** This SRO list is representative and not inclusive.

### Action:

For the cooling system draining, filling and bleeding procedure, refer to Global Technical Reference (GTR) Workshop Manual section 303-03A normally aspirated engines or 303-03B for supercharged engines.

### Global Technical Reference (GTR) Workshop Manual Information:

Dealer access: <https://hub.franchise.jaguar.com>

Internet access: <http://www.jaguartechno.com>

NOTE: THE INFORMATION IN TECHNICAL BULLETINS IS INTENDED FOR USE BY TRAINED, PROFESSIONAL TECHNICIANS WITH THE KNOWLEDGE, TOOLS, AND EQUIPMENT TO DO THE JOB PROPERLY AND SAFELY. IT INFORMS THESE TECHNICIANS OF CONDITIONS THAT MAY OCCUR ON SOME VEHICLES, OR PROVIDES INFORMATION THAT COULD ASSIST IN PROPER VEHICLE SERVICE. THE PROCEDURES SHOULD NOT BE PERFORMED BY "DO-IT-YOURSELFERS." DO NOT ASSUME THAT A CONDITION DESCRIBED AFFECTS YOUR CAR. CONTACT A JAGUAR DEALER TO DETERMINE WHETHER THE BULLETIN APPLIES TO YOUR VEHICLE.